## **SIEMENS**

## Data sheet

6AG1215-1AF40-5XB0

SIPLUS S7-1200 CPU 1215FC DC/DC/DC -25°C...55°C with conformal coating based on 6ES7215-1AF40-0XB0 . compact CPU, DC/DC/DC, 2 PROFINET PORT, "ONBOARD I/O: 14 DI 24VDC; 10 DO" "24V DC 0.5A; 2 AI 0-10V DC, 2" AO 0-20MA DC, POWER SUPPLY: DC 20.4 - 28.8 V DC, PROGRAM/DATA MEMORY 150 KB



General information	
Product type designation	CPU 1215FC DC/DC/DC
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
Rated value (DC)	24 V
• permissible range, lower limit (DC)	5 V
• permissible range, upper limit (DC)	250 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
l²t	0.5 A²·s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM

Encoder supply	
24 V encoder supply	
◆ 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	150 kbyte
• expandable	No
Load memory	
integrated	4 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
• present	Yes
maintenance-free	Yes
without battery	Yes
·	
CPU processing times	0.00E us. / instruction
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
	addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
ОВ	restriction, the entire working memory can be used
	Limited only by RAM for code
Number, max.	Limited only by KAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Local data	
<ul> <li>per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules

Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
• Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul> <li>of which inputs usable for technological</li> </ul>	6; HSC (High Speed Counting)
functions	
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
<ul><li>Rated value (DC)</li></ul>	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
• with resistive load, max.	2 A
● on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Relay outputs	
Number of relay outputs	10

<ul> <li>Number of operating cycles, max.</li> </ul>	mechanically 10 million, at rated load voltage 100 000
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign),</li> </ul>	10 bit
max.	
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul> <li>Conversion time (per channel)</li> </ul>	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign),	10 bit
max.	
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
Number of ports	2
• integrated switch	Yes

Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes; as MRP client
PROFINET IO Controller	
<ul><li>Transmission rate, max.</li></ul>	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFlenergy	No
<ul> <li>Prioritized startup</li> </ul>	Yes
<ul> <li>Number of IO devices with prioritized</li> </ul>	16
startup, max.	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	16
max.	40
— of which in line, max.	16 V
Activation/deactivation of IO Devices	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
Updating time	The minimum value of the update time also depends on the
opading time	communication component set for PROFINET IO, on the number
	of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2

Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
● User data per job, max.	See online help (S7 communication, user data size)
Number of connections	
• overall	16; dynamically
Test commissioning functions Status/control	
	Yes
Status/control variable     Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
<ul><li>Variables</li></ul>	counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2

Integrated Functions  Number of counters  Frequency measurement  Yes  Number of positioning axes, max.  B 8  Number of positioning axes via pulse-direction interface  PID controller  Frequency measurement  Yes  Number of positioning axes via pulse-direction interface  PID controller  Frequency measurement  Yes  Potential separation  Potential separation  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital outputs  Potential separation digital inputs  Potential separation  Poten	<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Counting frequency (counter) max.  Frequency measurement Controlled positioning Ves Number of position-controlled positioning axes, max.  Number of positioning axes via pulse-direction interface PID controller Number of alarm inputs 4  Potential separation Potential separation digital inputs Potential separation digital inputs Potential separation digital inputs Potential separation digital outputs Potential separation digital inputs Po	Integrated Functions	
Frequency measurement Controlled positioning Number of position-controlled positioning axes, max. Number of positioning axes via pulse-direction Interface PID controller Potential separation Potential separation Potential separation digital inputs Potential separation digital inputs Potential separation digital outputs Potential separation di	Number of counters	6
Controlled positioning Number of position-controlled positioning axes, max.  Number of positioning axes via pulse-direction interface  PID controller  Potential separation Potential separation digital inputs  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital outputs  Potential separ	Counting frequency (counter) max.	100 kHz
Number of position-controlled positioning axes, max.  Number of positioning axes via pulse-direction interface  PID controller  Potential separation  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital outputs	Frequency measurement	Yes
Number of positioning axes via pulse-direction interface  PID controller  Ves  Number of alarm inputs  4  Potential separation  Potential separation digital inputs  • Potential separation digital inputs  • Potential separation digital outputs  Relays  • Potential separa	controlled positioning	Yes
interface PID controller Number of alarm inputs  Potential separation Potential separation digital inputs  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital outputs  Potential separation digital inputs  P	Number of position-controlled positioning axes, max.	8
Potential separation		Up to 4 with SB 1222
Potential separation  Potential separation digital inputs  Potential separation digital inputs  Determined between the channels, in groups of  Potential separation digital outputs  Potential separation  Relays  No  Potential separation digital inputs  Potential separation digital inputs  Relays  No  Potential separation digital inputs  Potential separation digital inputs  Potential separation digital inputs  Relays  No  Potential separation digital inputs  Potential separation digital inputs  Relays  No  Potential separation digital inputs  Potential separation digital inputs  Relays  No  Potential separation digital inputs  Relays  No  Potential separation digital inputs  Relays  No  Potential separation digital outputs  Pes Secure of KNV  Pes Interference immunity against voltage surge  Interference immunity against voltage surge  Pes Interference immunity against voltage surge  Interference immunity against voltage surge  Interference immunity against voltage surge  Pes Interference immunity against voltage surge  Interference immunity against voltage sur	PID controller	Yes
Potential separation digital inputs  Potential separation digital inputs  between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs	Number of alarm inputs	4
Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential se		
between the channels, in groups of Potential separation digital outputs Potential separation digital outputs between the channels between the channels, in groups of  EMC Interference immunity against discharge of static electricity Interference immunity act on IEC 61000-4-2  Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance induced by high-frequency fields Interference immunity against high-frequency radiation acc. to IEC 61000-4-5 Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 Emission of radio interference acc. to EN 55 011  Limit class B, for use in industrial areas Limit class B, for use in residential areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas  Ves; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011	Potential separation digital inputs	
Potential separation digital outputs  • Potential separation digital outputs • between the channels • between the channels, in groups of  • Detween the channels, in groups of  • Detween the channels, in groups of  • Detween the channels, in groups of  • Interference immunity against discharge of static electricity • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge — Test voltage at contact discharge — Test voltage at contact discharge • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge • Interference immunity against voltage surge • Interference immunity against conducted variable disturbance induced by high-frequency fields • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011 • Limit class A, for use in industrial areas • Limit class B, for use in residential areas • Limit class B according to EN 55011  Degree and class of protection	<ul> <li>Potential separation digital inputs</li> </ul>	500V AC for 1 minute
Potential separation digital outputs between the channels between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge BkV — Test voltage at contact discharge BkV Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B according to EN 55011  Degree and class of protection	<ul><li>between the channels, in groups of</li></ul>	1
between the channels     between the channels, in groups of  EMC  Interference immunity against discharge of static electricity      Interference immunity against discharge of static electricity acc. to IEC 61000-4-2      — Test voltage at air discharge	Potential separation digital outputs	
between the channels, in groups of      Interference immunity against discharge of static electricity     Interference immunity against discharge of static electricity acc. to IEC 61000-4-2     — Test voltage at air discharge	<ul> <li>Potential separation digital outputs</li> </ul>	Relays
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  Test voltage at air discharge 8 kV  Test voltage at contact discharge 6 kV  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas with the limits for Class B according to EN 55011  Degree and class of protection	<ul><li>between the channels</li></ul>	No
Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge 8 kV  — Test voltage at contact discharge 6 kV  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class Of protection  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye	• between the channels, in groups of	2
Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge 8 kV — Test voltage at contact discharge 6 kV  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity against voltage surge  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection		
static electricity acc. to IEC 61000-4-2  — Test voltage at air discharge 8 kV  — Test voltage at contact discharge 6 kV  Interference immunity to cable-borne interference  • Interference immunity on supply lines acc. to IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  • Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas Yes; Group 1  • Limit class B, for use in residential areas with the limits for Class B according to EN 55011  Degree and class of protection	Interference immunity against discharge of static electri	city
Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Ves; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection		Yes
Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas with the limits for Class B according to EN 55011  Degree and class of protection	<ul> <li>Test voltage at air discharge</li> </ul>	8 kV
Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas  Pegree and class of protection  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye	<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
IEC 61000-4-4  • Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  • Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas  • Limit class B, for use in residential areas  • Limit class of protection  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye	Interference immunity to cable-borne interference	
Interference immunity against voltage surge  Interference immunity on supply lines acc. to IEC 61000-4-5  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against conducted variable disturbance induced by high-frequency fields  Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection		Yes
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> <li>Interference immunity against conducted variable disturbance induced by high-frequency fields</li> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> <li>Emission of radio interference acc. to EN 55 011</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Yes; Group 1</li> <li>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</li> <li>Degree and class of protection</li> </ul>		Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields  • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas  • Limit class B, for use in residential areas  • Limit class B, for use in residential areas  • Limit class B, for use in residential areas  Tes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection	Interference immunity against voltage surge	
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> <li>Emission of radio interference acc. to EN 55 011</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Yes; Group 1</li> <li>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</li> </ul> Degree and class of protection		Yes
radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011  • Limit class A, for use in industrial areas  • Limit class B, for use in residential areas  Yes; Group 1  Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection		
<ul> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Yes; Group 1</li> <li>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</li> </ul> Degree and class of protection	, , , , ,	Yes
Limit class B, for use in residential areas     Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011  Degree and class of protection	Emission of radio interference acc. to EN 55 011	
with the limits for Class B according to EN 55011  Degree and class of protection	Limit class A, for use in industrial areas	Yes; Group 1
	• Limit class B, for use in residential areas	
	Degree and class of protection	
		IP20

Standards, approvals, certificates	
KC approval	Yes
Marine approval	Yes
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
A 1.1 ( 1991	
Ambient conditions  Free fall	
	0.3 m; five times, in product package
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation</li> </ul>	0.5 m, live times, in product package
	-25 °C; = Tmin
• min.	55 °C; = Tmax
• max.	
horizontal installation, min.	-25 °C; = Tmin
horizontal installation, max.	55 °C; = Tmax
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; = Tmin
vertical installation, max.	45 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
<ul> <li>Storage/transport, min.</li> </ul>	660 hPa
<ul> <li>Storage/transport, max.</li> </ul>	1 139 hPa
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	2 000 m
<ul> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; incl. condensation / frost permitted (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes
Use in stationary industrial systems	

Yes; Class 3B2 mold, fungus and dry rot spores (with the - to biologically active substances according to EN 60721-3-3 exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-- to chemically active substances according 52 (severity degree 3); \* to EN 60721-3-3 Yes; Class 3S4 incl. sand, dust, \* — to mechanically active substances according to EN 60721-3-3 Use on ships/at sea Yes; Class 6B2 mold and fungal spores (excluding fauna); Class - to biologically active substances according 6B3 on request to EN 60721-3-6 - to chemically active substances according Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); \* to EN 60721-3-6 Yes; Class 6S3 incl. sand, dust; \* - to mechanically active substances according to EN 60721-3-6 Usage in industrial process technology Yes; Class 3 (excluding trichlorethylene) - Against chemically active substances acc. to EN 60654-4 Yes; Level GX group A/B (excluding trichlorethylene; harmful gas - Environmental conditions for process, measuring and control systems acc. to concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) ANSI/ISA-71.04 Remark \* The supplied plug covers must remain in place over the unused - Note regarding classification of interfaces during operation! environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 Conformal coating Yes; Class 2 for high reliability • Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Type 1 protection • Protection against fouling acc. to EN 60664-3 Yes; Discoloration of coating possible during service life Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Yes; Conformal coating, Class A Insulating Compound for Printed Board Assemblies according to IPC-CC-830A Configuration Programming Programming language

— LAD	Yes; incl. failsafe
— LAD	163, 1101. 14113416
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
User program protection/password protection	Yes
<ul> <li>Copy protection</li> </ul>	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
Protection level: Write protection	Yes

Protection level: Read/write protection	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
adjustable	Yes
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	585 g
last modified:	10/07/2020