# **SIEMENS**

# Data sheet

6ES7513-1AL02-0AB0

SIMATIC S7-1500, CPU 1513-1 PN, central processing unit with working memory 300 KB for program and 1.5 MB for data, 1. interface: PROFINET IRT with 2 port switch, 40 NS bit-performance, SIMATIC memory card necessary



General information	
Product type designation	CPU 1513-1 PN
HW functional status	FS01
Firmware version	V2.6
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V15.1 (FW V2.6) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1AL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	

Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
● Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB

FB	
Number range	0 65 535
● Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
ОВ	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags),	128 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters,	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	, .
Flag	
• Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	- 7
• Number	16
Clock synchronization	
• supported	Yes
● in AS, master	Yes
● in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	2
Number of ports     integrated quitely	Yes
• integrated switch	
• RJ 45 (Ethernet)	Yes; X1
Protocols	Yes; IPv4
IP protocol     PROFINITIO Controller	Yes
PROFINET IO Controller	Yes
PROFINET IO Device     CHATIO companies ties	Yes
SIMATIC communication	
Open IE communication	Yes
Web server	Yes
Media redundancy  PROFINET IO O. 1. III.  PROFINET IO O. III.  PROFINE IO O. III.  PROFINET IO O. III.  PROFINE IO O	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	Voc
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO
	devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul><li>— With IRT and parameterization of "odd" send cycles</li></ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
<ul> <li>Open IE communication</li> </ul>	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>Asset management record</li> </ul>	Yes; Per user program
Interface types	

### Interface types

# RJ 45 (Ethernet)

• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
• Industrial Ethernet status LED	Yes

Protocols	
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul><li>Number of S7 routing paths</li></ul>	16
Redundancy mode	
H-Sync forwarding	Yes
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256

— Number of connections, max.  — Number of nodes of the client interfaces, max.  — Number of elements for one call of OPC_UA, Node-GetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.  — Number of elements for one call of OPC_UA NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA, MethodCell randleList, max.  — Number of elements for one call of OPC_UA, MethodCell randleList, max.  — Number of simultaneous calls of the client instructions per connection (except OPC_UA MethodCell, max.  — Number of simultaneous calls of the client instructions OPC_UA ReadList,OPC_UA WriteList oPC_UA MethodCell, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA MethodCell, max.  • OPC_UA MethodC	— User authentication	"anonymous" or by user name & password
— Number of nodes of the client interfaces, max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Real dilst/OPC_UA_WriteList, max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions per connection (except OPC_UA_NethodCall, max.  — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of proputs/outputs when calling OPC_UA_MethodCall, max.  — OPC UA server  — Application authentication — Security policies  — User authentication — Number of sessions, max.  — Number of sessions, max.  — Number of registerable nodes, max.  — Number of sessions, max.  — Number of sessions, max.  — Number of sessions per session, max.  — Number of server methods, max.  — Number of server methods, max.  — Number of inputs/outputs per server method, max.  — Number of nonitored items, max.  —		
max.  - Number of elements for one call of OPC UA NodeGetHandleListOPC_UA Rea dList/OPC_UA_WriteList, max.  - Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  - Number of elements for one call of OPC_UA_MethodGetHandleList, max.  - Number of simultaneous calls of the client instructions per connection (except OPC_UA_MethodCall), max.  - Number of simultaneous calls of the client instructions OPC_UA_MethodCall, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of protections of the client instructions OPC_UA_MethodCall, max.  - Number of protections of the client instructions OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  - OPC		1 000
OPC_UA_NodeGetHandleList/OPC_UA_Rea distrivOPC_UA_WriteList, max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList, OPC_UA_WriteList, OPC_UA_MethodCall), max.  — Number of simultaneous calls of the client instructions OPC_UA_ReadList, OPC_UA_WriteList and OPC_UA_MethodCall, max.  — Number of registerable nedes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC_UA_MethodCall, max.  • OPC UA_MethodCall, max.  • OPC UA_Method		
OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions per connection (except OPC_UA_MethodCall), max.  — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.  — Number of registerable nodes, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of ringisterable method calls of OPC_UA_MethodCall, max.  — Number of injuts/outputs when calling OPC_UA_MethodCall, max.  • OPC UA server  — Application authentication — Security policies  — Application authentication — Security policies — User authentication — Number of sessions, max.  — Number of sessions, max.  — Number of subscriptions per session, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Send time, min. — Send time, min. — Send time, min. — Number of server methods, max. — Number of server interfaces, max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max.  — Number of nodes for user-defined server interfaces, max.	OPC_UA_NodeGetHandleList/OPC_UA_Rea	300
OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions per connection (except OPC_UA_MethodCall), max.  — Number of simultaneous calls of the client instructions OPC_UA_MethodCall, max.  — Number of registerable nodes, max.  — Number of registerable nethod calls of OPC_UA_MethodCall, max.  — Number of registerable method calls of OPC_UA_MethodCall, max.  — Number of registerable nethod calls of OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  — OPC UA server  OPC_UA server  Yes; Data access (read, write, subscribe), method call, custom address space  — Application authentication  — Security policies  — User authentication  — Number of sessions, max.  — Number of sessions, max.  — Number of sessions, max.  — Number of subscriptions per session, max.  — Number of server methods, max.  — Number of inputs/outputs per server method, max.  — Number of monitored items, max.  — Number of monitored items, max.  — Number of nonitored items, max.  — Number of notes for user-defined server interfaces, max.		20
instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_MethodCall), max.  — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.  — Number of registerable nodes, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA server  — Application authentication — Security policies  — Ves: Data access (read, write, subscribe), method call, custom address space  — Application authentication — Security policies — Ves: Data access (read, write, subscribe), method call, custom address space  — Application authentication — Security policies: None, Basic128Rsa15, Basic256Sha15, Basic256Sha15, Basic256Sha256  — User authentication — Number of sessions, max.  — Number of sessions, max.  — Number of subscriptions per session, max.  — Number of subscriptions per session, max.  — Number of inputs/outputs per server method, max.  — Number of inputs/outputs per server method, max.  — Number of ondes for user-defined server interfaces, max.  — Number of nonitored items, max.  — Number of nondes for user-defined server interfaces, max.		100
instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.  - Number of registerable nodes, max.  - Number of registerable method calls of OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  - OPC_UA_MethodCall, max.  - OPC_UA_MethodCall, max.  - Application authentication  - Security policies  - Application authentication  - Security policies  - Ves  - Application authentication  - Security policies  - User authentication  - Number of sessions, max.  - Number of accessible variables, max.  - Number of accessible variables, max.  - Number of registerable nodes, max.  - Number of subscriptions per session, max.  - Sampling time, min.  - Send time, min.  - Send time, min.  - Number of inputs/outputs per server method, max.  - Number of inputs/outputs per server method, max.  - Number of server interfaces, max.  - Number of nodes for user-defined server interfaces, max.  - Number of nodes for user-defined server interfaces, max.	instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_	1
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA server</li> <li>Yes; Data access (read, write, subscribe), method call, custom address space</li> <li>Application authentication</li> <li>Security policies</li> <li>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256</li> <li>User authentication</li> <li>"anonymous" or by user name &amp; password</li> <li>Number of sessions, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> <li>Sampling time, min.</li> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000</li> <li>1000</li> <li>1000</li> <li>1000</li> <li>1000</li> <li>1000</li> </ul>	instructions OPC_UA_ReadList,OPC_UA_WriteList and	5
OPC_UA_MethodCall, max.  - Number of inputs/outputs when calling OPC_UA_MethodCall, max.  • OPC UA server  - Application authentication - Security policies - Security policies - User authentication - Number of sessions, max Number of registerable nodes, max Number of subscriptions per session, max Sampling time, min Send time, min Number of inputs/outputs per server method, max Number of monitored items, max Number of monitored items, max Number of nodes for user-defined server interfaces, max Number of nodes for user-defined server interfaces, max Number of nodes for user-defined server interfaces, max OPC UA server - Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), method call, custom address space  Yes; Data access (read, write, subscribe), address space  Position address space  Yes; Data access (read, write, subscribe), address space  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10 000  10	<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
OPC_UA_MethodCall, max.  OPC UA server  Yes; Data access (read, write, subscribe), method call, custom address space  — Application authentication — Security policies  Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256  — User authentication — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling time, min. — Send time, min. — Send time, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, max. — Number of server interfaces, max.  1 000; For 1 s sampling interval and 1 s send interval  1 000  1 000	_	100
address space  Yes  Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256  — User authentication "anonymous" or by user name & password  Number of sessions, max. 32  — Number of accessible variables, max. 50 000  — Number of registerable nodes, max. 10 000  — Number of subscriptions per session, max. 20  — Sampling time, min. 100 ms  — Send time, min. 500 ms  — Number of server methods, max. 20  — Number of inputs/outputs per server method, max. 20  — Number of monitored items, max. 1 000; For 1 s sampling interval and 1 s send interval  — Number of nodes for user-defined server interfaces, max. 1 000		20
- Security policies  Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  - User authentication  - Number of sessions, max.  - Number of accessible variables, max.  - Number of registerable nodes, max.  - Number of subscriptions per session, max.  - Sampling time, min.  - Send time, min.  - Number of server methods, max.  - Number of inputs/outputs per server method, max.  - Number of monitored items, max.  - Number of server interfaces, max.  - Number of nodes for user-defined server interfaces, max.  1 000  Available security policies: None, Basic128Rsa15, Basic256Sha256  - anonymous" or by user name & password  20  1000  1000  1000  1000  1000  1000  1000  1000  1000  1000  1000  1000	OPC UA server	
Basic256Rsa15, Basic256Sha256  — User authentication "anonymous" or by user name & password  — Number of sessions, max. 32  — Number of accessible variables, max. 50 000  — Number of registerable nodes, max. 10 000  — Number of subscriptions per session, max. 20  — Sampling time, min. 100 ms  — Send time, min. 500 ms  — Number of server methods, max. 20  — Number of inputs/outputs per server method, max. 20  — Number of monitored items, max. 1 000; For 1 s sampling interval and 1 s send interval  — Number of nodes for user-defined server interfaces, max. 1 000	<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> <li>Number of accessible variables, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> <li>Sampling time, min.</li> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1 000</li> <li>1 000</li> <li>1 000</li> </ul>	— Security policies	
<ul> <li>Number of accessible variables, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> <li>Sampling time, min.</li> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000</li> <li>1000</li> <li>1000</li> </ul>	<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> <li>Sampling time, min.</li> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000</li> <li>1000</li> <li>1000</li> <li>1000</li> </ul>	<ul><li>Number of sessions, max.</li></ul>	32
<ul> <li>Number of subscriptions per session, max.</li> <li>Sampling time, min.</li> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1 000; For 1 s sampling interval and 1 s send interval</li> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>— Sampling time, min.</li> <li>— Send time, min.</li> <li>— Number of server methods, max.</li> <li>— Number of inputs/outputs per server method, max.</li> <li>— Number of monitored items, max.</li> <li>— Number of server interfaces, max.</li> <li>— Number of server interfaces, max.</li> <li>— Number of nodes for user-defined server interfaces, max.</li> <li>1000</li> <li>1000</li> </ul>	<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Send time, min.</li> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000; For 1 s sampling interval and 1 s send interval</li> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul> <li>Number of server methods, max.</li> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000; For 1 s sampling interval and 1 s send interval</li> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	— Sampling time, min.	100 ms
<ul> <li>Number of inputs/outputs per server method, max.</li> <li>Number of monitored items, max.</li> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>1000; For 1 s sampling interval and 1 s send interval</li> <li>10</li> <li>1000</li> <li>1000</li> </ul>	— Send time, min.	500 ms
method, max.  — Number of monitored items, max.  — Number of server interfaces, max.  — Number of nodes for user-defined server interfaces, max.  1 000; For 1 s sampling interval and 1 s send interval  10  1000	— Number of server methods, max.	20
<ul> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces, max.</li> <li>10</li> <li>1000</li> </ul>		20
— Number of nodes for user-defined server 1 000 interfaces, max.	— Number of monitored items, max.	1 000; For 1 s sampling interval and 1 s send interval
interfaces, max.	<ul> <li>Number of server interfaces, max.</li> </ul>	10
Further protocols		1 000
	Further protocols	

Switchover time on line break, typ.  Number of stations in the ring, max.  Sochronous mode  Sochronous operation (application synchronized up terminal)  Equidistance  Yes  Tenssage functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Status block  Single step  No  Number of breakpoints  Status/control  Status/control  Status/control  Ves  Program Engineering)  Yes  Status/control  Positions  Ves  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Porcing, variables  Peripheral inputs/outputs  Peripheral inputs/outputs	• MODBUS	Yes; MODBUS TCP
Number of stations in the ring, max.  Number of logid stations for messages in RUN, max.  Number of loadable program messages in RUN, max.  Number of loadable program alarms  Number of simultaneously active program alarms  Number of laarms for motion technology objects  Number of alarms for motion technology objects  Number of barrons for motion technology objects  Number of barrons for motion technology objects  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of program for motion technology objects  No status/control variable  Ves; Parallel online access possible for up to 5 engineering systems  Status/control  Status/control  Ves  No lumber of variables, max.  of which status variables, max.  of which status variables, max.  of which control variables, max.	Media redundancy	
Isochronous mode Isochronous operation (application synchronized up to terminal) Equidistance Yes  Tensage functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. Ves Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects  Fest commissioning functions  Joint commission (Team Engineering) Single step Number of breakpoints Status block Yes; Up to 8 simultaneously (in total across all ES clients) Single step Number of breakpoints 8 Status/control Status/control Status/control Status/control Of which status variables, max. Of which status variables, max. Of which control variables, max.	Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Isochronous operation (application synchronized up to terminal)  Equidistance  Yes  Wes  Testibuted and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)  Equidistance  Yes  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No  Number of breakpoints  8  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous operation (application synchronized up to terminal)  Equidistance  Yes  Wes  Testibuted and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)  Equidistance  Yes  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No  Number of breakpoints  8  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.		
to terminal) (distributed) and 1 ms (central)  Equidistance  Yes  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Pest commissioning functions  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No  Number of breakpoints  Status/control  Status/control  Status/control  Status/control  Number of variables, max.  of which status variables, max.  of which control variables, max.		Vac. Distributed and application with reinigeness OD Cu analysis F00 up
Equidistance  Yes  7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Pest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No  Number of breakpoints  8  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  200; per job  Forcing		
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of alarms for system diagnostics Number of alarms for motion technology objects  Pest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No Number of breakpoints  8  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	<u> </u>	
Number of login stations for message functions, max.  Program alarms  Yes  Number of configurable program messages, max.  So 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics Number of alarms for motion technology objects  Pest commissioning functions  Fest commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No Number of breakpoints  8  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  200; per job  200; per job  Forcing	<u> </u>	110
Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects    Vest Commissioning functions		
Number of configurable program messages, max.  5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Fest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  Single step  No  Number of breakpoints  8  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.		
block, ProDiag or GRAPH  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics Number of alarms for motion technology objects    Number of alarms for motion technology objects    Number of alarms for motion technology objects    Status for motion technology objects   Status for motion technology objects	•	
max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects    Number of alarms for motion technology objects    Number of alarms for motion technology objects    Sumple	Number of configurable program messages, max.	
Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Fest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  No Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  of which control variables, max.  200; per job  Forcing		2 500
<ul> <li>Number of program alarms</li> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Number of alarms for motion technology objects</li> <li>Test commissioning functions</li> <li>Joint commission (Team Engineering)</li> <li>Yes; Parallel online access possible for up to 5 engineering systems</li> <li>Status block</li> <li>Yes; Up to 8 simultaneously (in total across all ES clients)</li> <li>Single step</li> <li>No</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.</li> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>of which control variables, max.</li> <li>200; per job</li> <li>Forcing</li> </ul>		
Number of alarms for system diagnostics Number of alarms for motion technology objects  Fest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  No  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  No  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing		222
Number of alarms for motion technology objects    Status commission (Team Engineering)   Yes; Parallel online access possible for up to 5 engineering systems		
Fest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Status block  Yes; Up to 8 simultaneously (in total across all ES clients)  No  Number of breakpoints  8  Status/control  • Status/control  • Status/control variable  • Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — of which control variables, max.  200; per job  Forcing		100
Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 5 engineering systems  Yes; Up to 8 simultaneously (in total across all ES clients)  No  Number of breakpoints  8  Status/control  • Status/control variable  • Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing		80
Status block Yes; Up to 8 simultaneously (in total across all ES clients)  No Number of breakpoints 8  Status/control  Status/control variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max. — of which status variables, max. — of which control variables, max. 200; per job  Forcing	Test commissioning functions	
Single step  No  Number of breakpoints  8  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Evaluation  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  Forcing	Joint commission (Team Engineering)	
Number of breakpoints 8  Status/control  Status/control variable  Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  of which status variables, max.  of which control variables, max.  200; per job  Forcing	Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status/control  Status/control variable  Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing	Single step	No
<ul> <li>Status/control variable</li> <li>Variables</li> <li>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</li> <li>Number of variables, max.         <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing</li> </ul>	Number of breakpoints	8
<ul> <li>Variables</li> <li>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</li> <li>Number of variables, max.         <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing</li> </ul>	Status/control	
<ul> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> <li>200; per job</li> <li>Forcing</li> </ul>	Status/control variable	Yes
<ul> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> <li>200; per job</li> <li>Forcing</li> </ul>	• Variables	
— of which control variables, max.  200; per job  Forcing	Number of variables, max.	
Forcing	— of which status variables, max.	200; per job
	— of which control variables, max.	200; per job
Forcing, variables     Peripheral inputs/outputs	Forcing	
	Forcing, variables	Peripheral inputs/outputs
• Number of variables, max. 200	Number of variables, max.	200
Diagnostic buffer		
• present Yes	• present	Yes
• Number of entries, max. 1 000	•	1 000
Traces	<ul> <li>of which powerfail-proof</li> </ul>	500
Number of configurable Traces     4; Up to 512 KB of data per trace are possible	— of which powerfail-proof  Traces	500

#### Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED Yes Yes • ERROR LED Yes MAINT LED Yes • STOP ACTIVE LED Yes Connection display LINK TX/RX Supported technology objects Motion Control Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER • Number of available Motion Control resources 800 for technology objects (except cam disks) • Required Motion Control resources 40 - per speed-controlled axis - per positioning axis 80 160 - per synchronous axis 80 - per external encoder 20 - per output cam 160 - per cam track 40 - per probe Positioning axis 5 - Number of positioning axes at motion control cycle of 4 ms (typical value) 10 - Number of positioning axes at motion control cycle of 8 ms (typical value) Controller Yes; Universal PID controller with integrated optimization PID\_Compact Yes; PID controller with integrated optimization for valves • PID\_3Step Yes; PID controller with integrated optimization for temperature • PID-Temp Counting and measuring • High-speed counter Yes Ambient conditions Ambient temperature during operation 0°C • horizontal installation, min. 60 °C; Display: 50 °C, at an operating temperature of typically 50 • horizontal installation, max. °C, the display is switched off 0°C vertical installation, min. 40 °C; Display: 40 °C, at an operating temperature of typically 40 vertical installation, max. °C, the display is switched off Ambient temperature during storage/transportation -40 °C • min.

• max.

70 °C

Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul><li>Password for display</li></ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g
last modified:	01/31/2019