## **SIEMENS**

## Data sheet

## 6ES7515-2AM01-0AB0

SIMATIC S7-1500, CPU 1515-2 PN, Central processing unit with work memory 500 KB for Program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1515-2 PN
HW functional status	FS03
Firmware version	V2.6
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V15.1 (FW V2.6)/V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	

Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A Inrush current, max. 2.4 A; Rated value Ift 0.02 A²-s  Power Infeed power to the backplane bus 12 W Power consumption from the backplane bus 6.2 W (balanced)  Power loss Power loss, typ. 6.3 W  Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory  Integrated (for program) 500 kbyte	permissible range, lower limit (DC)	
permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Inrush current, max.  1/4  Power  Infeed power to the backplane bus (balanced)  Power loss Power loss, typ.  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Ves  Work memory  integrated (for program)  28.8 V  Yes  Sms  5 ms  5 ms  1/s  1/s  1/s  1/s  1/s  1/s  1/s  1		24 V DC
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Inrush current, max.  Input current consumption (rated value) Inrush current, max.  Input current, max.  Input current  Current consumption (rated value) Input current  Lourent consumption (rated value) Input current  Lourent consumption (rated value) Input current  Lourent  L		19.2 V
Mains buffering  ■ Mains/voltage failure stored energy time ■ Repeat rate, min.  Input current  Current consumption (rated value)  Inrush current, max.  Input current, max.  Inrush current, max.  Infeed power to the backplane bus  Infeed power to the backplane bus  Infeed power consumption from the backplane bus  Infeed power loss  Power loss  Power loss  Power loss  Power loss (balanced)  Memory  Number of slots for SIMATIC memory card  Insurant loss for SIMATIC memory card  Insu	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min.  1/s  Input current  Current consumption (rated value) Inrush current, max.  2.4 A; Rated value  1²t 0.02 A²-s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Ves  Work memory  • integrated (for program)  500 kbyte	Reverse polarity protection	Yes
● Repeat rate, min.  Input current  Current consumption (rated value)  Inrush current, max.  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  Power loss  Power loss, typ.  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Work memory  ● integrated (for program)  10.8 A  2.4 A; Rated value  0.02 A²-s  8.2 W  6.2 W  6.2 W  6.3 W	Mains buffering	
Input current Current consumption (rated value) Inrush current, max.  It a	Mains/voltage failure stored energy time	5 ms
Current consumption (rated value)  Inrush current, max.  2.4 A; Rated value  1²t  0.02 A²-s  Power  Infeed power to the backplane bus (balanced)  12 W  Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  6.3 W  Memory  Number of slots for SIMATIC memory card SIMATIC memory card required  Yes  Work memory  • integrated (for program)  500 kbyte	• Repeat rate, min.	1/s
Inrush current, max.  If t	nput current	
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss Power loss, typ.  6.3 W  Memory Number of slots for SIMATIC memory card SIMATIC memory card required Work memory  • integrated (for program)  500 kbyte	Current consumption (rated value)	0.8 A
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  6.3 W  Memory Number of slots for SIMATIC memory card SIMATIC memory card required Ves Work memory  • integrated (for program)  12 W 6.2 W 6.2 W 6.3 W	Inrush current, max.	2.4 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  6.3 W  Memory Number of slots for SIMATIC memory card SIMATIC memory card required Ves Work memory  • integrated (for program)  12 W 6.2 W 6.2 W 6.2 W 6.3 W	l <sup>2</sup> t	0.02 A <sup>2</sup> ·s
Power consumption from the backplane bus (balanced)  Power loss Power loss, typ.  6.3 W  Memory Number of slots for SIMATIC memory card SIMATIC memory card required Ves  Work memory  • integrated (for program)  500 kbyte	Power	
Power loss Power loss, typ. 6.3 W  Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory  • integrated (for program) 500 kbyte	Infeed power to the backplane bus	12 W
Power loss Power loss, typ. 6.3 W  Memory  Number of slots for SIMATIC memory card 1  SIMATIC memory card required Yes  Work memory  • integrated (for program) 500 kbyte	•	6.2 W
Power loss, typ.  Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes  Work memory  • integrated (for program)  500 kbyte	(balanced)	
Memory  Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes  Work memory  • integrated (for program)  500 kbyte		
Number of slots for SIMATIC memory card  SIMATIC memory card required  Yes  Work memory  • integrated (for program)  500 kbyte	Power loss, typ.	6.3 W
SIMATIC memory card required  Work memory  • integrated (for program)  500 kbyte	*	
Work memory  ● integrated (for program)  500 kbyte	· · · · · · · · · · · · · · · · · · ·	1
• integrated (for program) 500 kbyte	· · · · · · · · · · · · · · · · · · ·	Yes
	Work memory	
2 Mbyto	<ul><li>integrated (for program)</li></ul>	500 kbyte
• Integrated (for data)	• integrated (for data)	3 Mbyte
Load memory	Load memory	
Plug-in (SIMATIC Memory Card), max.     32 Gbyte	<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	Backup	
maintenance-free     Yes	maintenance-free	Yes
CPU processing times	PU processing times	
for bit operations, typ. 30 ns	for bit operations, typ.	30 ns
for word operations, typ. 36 ns	for word operations, typ.	36 ns
for fixed point arithmetic, typ.  48 ns	for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ. 192 ns	for floating point arithmetic, typ.	192 ns
CPU-blocks		
Number of elements (total) 6 000; Blocks (OB, FB, FC, DB) and UDTs	Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	DB	
<ul> <li>Number range</li> <li>1 60 999; subdivided into: number range that can be used by</li> <li>the user: 1 59 999, and number range of DBs created via SFC</li> <li>86: 60 000 60 999</li> </ul>	Number range	the user: 1 59 999, and number range of DBs created via SFC
• Size, max.  3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB	- Number range	
FB		

Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
● Size, max.	500 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Pata areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
	timens acceptant DDs and tachnalamy data (avec), 470 KD

max.

timers, counters, DBs, and technology data (axes): 472 KB

Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
per priority class, max.	o Francisco Facilities and Facilitie
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	

Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
nterfaces	
Number of PROFINET interfaces	2
I. Interface	
Interface types	
<ul><li>Number of ports</li></ul>	2
integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64

<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 $\mu s$	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul><li>— With IRT and parameterization of "odd" send cycles</li></ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	V
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No Vac
— Open IE communication	Yes Yes
— IRT — MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>Asset management record</li> </ul>	Yes; Per user program
2. Interface	
Interface types	
Number of ports	1

• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
<ul> <li>Prioritized startup</li> </ul>	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No

— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
<ul> <li>Asset management record</li> </ul>	Yes; Per user program

<ul> <li>Asset management record</li> </ul>	Yes; Per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
Autocrossing	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
Protocols	
Number of connections	
Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	108
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes

Web server	
HTTP	Yes; Standard and user pages
	Yes; Standard and user pages
HTTPS  OPC UA	res, standard and user pages
Runtime license required	Yes
OPC UA client	Yes
	Yes
— Application authentication	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	10
<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of</li> </ul>	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_UA_WriteList, max.	
— Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max.	
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client</li> </ul>	1
instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_	
UA_MethodCall), max.	
Number of simultaneous calls of the client	5
instructions OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	
Number of registerable nodes, max.	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
<ul> <li>Number of inputs/outputs when calling</li> </ul>	20
OPC_UA_MethodCall, max.	
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
Number of registerable nodes, max.	20 000
Number of subscriptions per session, max.	20
— Sampling time, min.	100 ms
Camping ano, min.	

O and time a main	200 ms
— Send time, min.	
<ul><li>Number of server methods, max.</li></ul>	50
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	2 000; For 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	Very Distributed and control with minimum OD Consula of 500 as
Isochronous operation (application synchronized up to terminal)	Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology</li> </ul>	160
objects	
Toot commissioning functions	
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
	systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
<ul><li>of which control variables, max.</li></ul>	200; per job
,	

• Forcing, variables Perip	pheral inputs/outputs
	prierai iriputs/outputs
• Number of variables, max. 200	
Diagnostic buffer	
• present Yes	
• Number of entries, max. 3 200	00
— of which powerfail-proof 500	
Traces	
• Number of configurable Traces 4; Up	p to 512 KB of data per trace are possible

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	2 400
for technology objects (except cam disks)	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion</li> </ul>	7
control cycle of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion</li> </ul>	14
control cycle of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
<ul><li>PID_3Step</li></ul>	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Am	DIAL	nt c	on	апп	one
$\Delta$ III	DIGI	ıιυ	יווט	ulli	UHS

Ambient temperature during operation

<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C

Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm

830 g

last modified:	1/	3	1/	/2	20	)1	1 9	9
last modified:	1/	J	1/	12	٠.	,	1 ;	J

Weights

Weight, approx.