

Alpha Dewpoint Sensor

Ultra High Capacitance Aluminium Oxide Sensor

The Alpha Moisture Systems Dewpoint Sensor is an ultra high capacitance aluminium oxide sensor. The sensor consists of an ultra high purity aluminium wire, the surface of which is chemically oxidised to produce a porous insulating layer of partially hydrated aluminium oxide. A permeable conductive gold film is deposited on the oxide layer and that gold film and the aluminium wire form the two plates of a capacitor. (see diagram below).

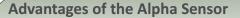
The oxide layer, which forms the dielectric layer of a capacitor, is in the form of a mass of tubular pores running up from the aluminium core to the surface.

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A dynamic equilibrium is established between the water vapour outside the sensor and the absorbed water within it, the water absorbed into the pores is directly related to the moisture content of the gas surrounding the sensor.

The pore size of the aluminium oxide layer is specific to water vapour and smaller molecules but, due to the dielectric constant of water compared to that of other gases that may enter the pores, such as hydrogen, the sensor response is specific to changes in water vapour concentration regardless of the carrier gas, and is resistant to many contaminants because they cannot enter the pore structure.

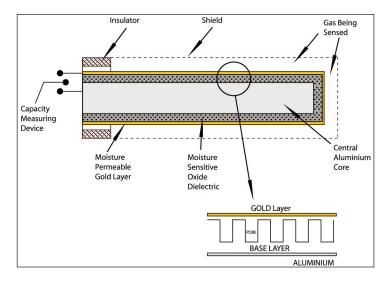
The overall dewpoint range covered by the sensor is -110°C to +20°C (-184°F to +68°F) dewpoint, which corresponds to 0.001 ppm to 0.2 per cent by volume.



- Wide dynamic range from 0.001 ppm to 0.2 per cent by volume
- Stability, low hysteresis and temperature coefficients
- Flow independent

- Can be intrinsically safe (when used in conjunction with a Zener Barrier)
- High selectivity for moisture
- Can operate over a wide range of temperature and pressure
- Require little or no maintenance

Aluminium Oxide Sensor



Sensor Specifications

INTRINSIC SAFETY CERTIFICATION:

Sira 02ATEX2130X. IECEx BAS 16.0082X. CSAE 21UKEX3447X.

ATEX, UKCA and IECEx Markings



II 1G, Ex ia IIC T6 Ga (T_a = -20°C to +50°C)

IECEx

Ex. ia IIC T6 Ga $(-20^{\circ}C \le Ta \le +60^{\circ}C)$

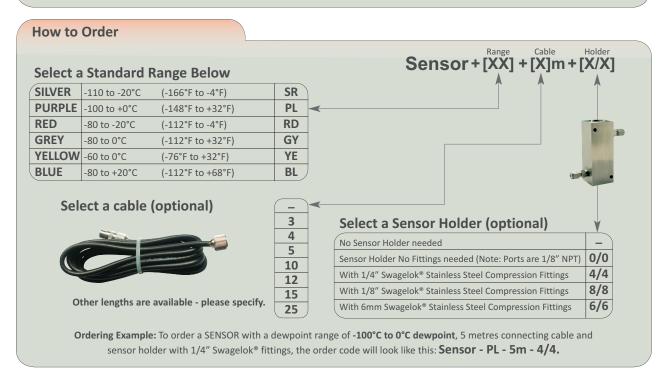
Standard Dewpoint Ranges

Ranges Available: Various between -110°C to +20°C

(1.6ppb(v) to 23,000ppm(v)

Accuracy: Better than \pm 2°C over full range Operating Temperature: -20°C to +50°C Storage Temperature: -50°C to +70°C

Operating Humidity: 0-90% RH non-condensing Mechanical Connections: M14 x 1.25mm pitch Electrical Connection: Male coaxial plug Approvals: CE and UKCA Compliant.



The Sensor is ATEX, IECEx and UKCA Certified and can be used in either hazardous or non-hazardous areas. Where the sensor is to operate in an area where a flammability hazard my exist, the Sensor is located in the Hazardous Zone and the Zener Barrier and Hygrometer Display unit are installed in the Safe Area (see illustration below). Distance from Sensor to Zener Barrier or Hygrometer Display can be up to 1000m.

Zener Barriers for Ex Environments



Shown here with

enclosure is used

for stand alone

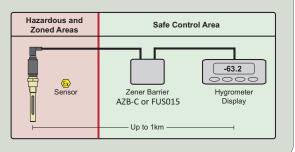
installations.

The Zener Barrier Unit comes in a custom enclosure. A Zener barrier (shunt diode safety barrier) should be used when installing the sensor in a hazardous area.

The connection from the moisture sensor to the Zener Barrier is via low loss coaxial cable.

The Zener Barrier can also be supplied without the enclosure for direct installation into an existing bus bar system. **Order No. FUS015**

To the right is a simple drawing highlighting the location of a Zener Barrier Unit in the safe zone.



Corrosive Gases: The Sensor should not be exposed to corrosive gases (or corrosive contaminants in the gas sample) as these can chemically attack the sensor, impairing calibration accuracy and/or damaging it beyond economic repair. Examples of such gases are mercury (Hg), ammonia (NH $_3$), chlorine (Cl $_3$) etc. Strong oxidising agents such as ozone (O $_3$) should also be prevented from coming into contact with the sensor.

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